

MODEL A507 TRANSITION COUPLING

The *Shurjoint* Model A507 Transition Coupling provides for a direct connection between grooved end IPS steel pipe and grooved end AWWA ductile iron pipe, fittings and or valves. The A507 will accommodate roll or cut grooved IPS steel pipe and rigid or flexible AWWA ductile iron cut grooves.

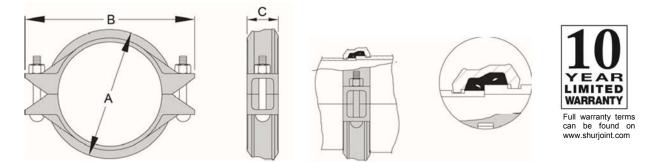


A507 couplings should always be installed so that the coupling bolt pads make metal to metal contact.





For Fire Protection pressure rating, listing, and approval information, refer to Data Sheet B-42 or visit *SHURJOINT* website, <u>www.shurjoint.com</u> for details or contact your *SHURJOINT* Representative.



Nom. Size	Pipe O.D.		Max.							
	IPS Steel	AWWA Ductile Iron	Working Pressure (CWP)*	Max. End Load	Axial Displacement	Bolt Size	Dimensions			14 / - 1 - 1 /
							A	В	C	Weight
in	in	in	PSI	Lbs	in	in	in	in	in	Lbs
mm	mm	mm	Bar	kN	mm		mm	mm	mm	Kgs
3	3.500	3.96	500	4810	0.03	½ x 2¾	5.31	7.28	2.13	4.8
80	88.9	100.6	35	21.41	1		135	185	54	2.2
4	4.500	4.80	500	7950	0.03	5∕8 x 31⁄2	6.22	8.54	2.19	6.4
100	114.3	121.9	35	35.38	1		158	217	56	2.9
6	6.625	6.90	400	13780	0.03	5∕8 x 3½	8.23	10.75	2.19	8.6
150	168.3	175.3	28	61.32	1		209	273	56	3.9
8	8.625	9.05	400	23370	0.03	³∕₄ x 4³∕₄	10.79	13.66	2.52	16.7
200	219.1	229.9	28	103.99	1		274	347	64	7.6
10	10.750	11.10	350	33850	0.03	7∕8 x 61∕2	13.03	16.10	2.76	24.9
250	273.0	281.9	24	155.96	1		331	409	70	11.3
12	12.750	13.20	350	47870	0.03	7∕8 x 6½	15.00	18.35	2.76	28.6
300	323.9	335.3	24	220.64	1		381	466	70	13.0

* Pressure ratings listed are based on radius cut-grooved Thickness Class 53 or higher pipe.



MATERIAL SPECIFICATION

Housing:

Ductile Iron to ASTM A536, Gr. 65-45-12 and or to ASTM A395, Gr. 65-45-15, min. tensile strength 65,000 psi (448 MPa).

• Surface Finish:

- Painted black.
- □ Hotdip zinc galvanized (Option).
- □ Others upon request.

• Rubber Gasket:

Grade "M" Halogenated Butyl (Color code: Brown stripe). Maximum Temperature Range: -20°F (-29°C) to +200°F (+93°C) Recommended for water service within the specified temperature range plus a variety of dilute acids, oil-free air, and many chemical services. UL classified in accordance with NSF/ANSI 61 and NSF/ANSI 372 for cold and hot water +180°F (+82°C) potable water service. Not recommended for petroleum services. A507

· Bolts & Nuts:

Heat treated carbon manganese steel track bolts to ASTM A449-83a (or A183 Gr. 2), minimum tensile strength 110,000 psi (758 MPa), Zinc electroplated, with heavy-duty hexagonal nuts to ASTM A563.

General Notes:

- Maximum Working Pressure (CWP) listed is the maximum cold water pressure for general piping services tested to ASTM F1476 and or AWWA C606 methods. Figures listed are based on cut-grooved AWWA Class 53 or higher ductile iron pipe. For more information on other types contact Shurjoint.
- Max. End load is calculated based on the maximum working pressure (CWP).
- Listed and or Approved Pressures are pressure ratings for fire protection systems, tested and approved by various approval bodies. Please always refer to the latest approval data posted on the Shurjoint website.
- Field Joint Test: For one time only the system may be tested hydrostatically at 1¹/₂ times the maximum working pressure listed (AWWA C606 5.2.3).
- Warning: Piping systems must always be depressurized and drained before attempting disassembly and or removal of any components.
- The 10 Year Limited Warranty applies to manufacturing defects only and does not cover severe service/temperature applications or wear parts.
- Shurjoint reserves the right to change specifications, designs and or standard equipment without notice and without incurring any obligations.

Shurjoint product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact **Shurjoint** Technical Service. **Shurjoint** reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligations to make such changes and modifications on **Shurjoint** products previously subsequently sold.